

TYPE	CONICAL PAIL LT12 Ø 230x325		
OUR CODE	10PL325O0000002		
TYPE OF CLOSURE	TOTAL OPENING LID Ø 230 mm + ZINC RING		
OUR CODE	20CT230L0000003 + 40CZ230O0000001		
TOTAL CAPACITY	litres	- lt. 11.7	
DIMENSION	upper diameter	- Internal 230 mm. +/- 1 mm	
	lower diameter	- Internal 217 mm. +/- 1 mm	
	height	- External 325 mm. +/- 2mm.	
	bead spacing	- 1	
THICKNESS	body	- 0,28 mm.	
	bottom	- 0,28 mm.	
	lid	- 0,28 mm.	
TOLERANCE		- EN 10202	
QUALITY STEEL	TIN PLATE	- BES	
TARA - WEIGHT	Completed	- 2,8 - 2,8 gr. mq.	
CLOSURE	Total opening lid	- kg. 0,93 +/- 4%	
	Hole	- Total opening lid 230 mm + gasket COV 53 GRACE	
HANDLE	Zinc ring	- NO	
	Arc wire	- Ø 230 mm	
CONSTRUCTION	clutching	- Zinc wire 3 mm.	
	bead	- Triple with gasket GRACE OP699	
LACQUERING	internal	- 60 mm	
	welding point	- gold	
	Internal lid	- Not request	
LITHOGRAPHED	Internal bottom	- Plain	
	external body	- Plain	
	external lid	- Transparent varnish	
TEST	external bottom	- Transparent varnish	
	seal test	- Transparent varnish	
		- 100 % tested with tester machine	
UN HOMOLOGATION	UN 1A2/Y1,5/110/ANNO F/SLF/LRM R020		
Mark	body	UN 1A2/Y20/S/ANNO F/SLF/LRM R026	
	Lid and ring	- litografata	
PACKAGING	trasporto c.	- Stamp	
		- adattabile	
DRAWING		- 100x120	
		204 pieces for pallet	

<i>date compiling</i>	29/09/2019	for acceptance	
<i>maker:</i>	Comm.SLF06	Name	
<i>audit</i>	1 11/01/2020	Signature	
<i>audit</i>	2	Date	