

**COMPANY WITH
QUALITY SYSTEM
CERTIFIED BY DNV**
= ISO 9001 =

TECHNICAL DESCRIPTION

Customer **INDUSTRIAL PACKAGING**



| | | |
|------------------------|-----------------------------------|-------------------------------------------------|
| TYPE | CONICAL PAIL LT 5 Ø 198X215 | |
| OUR CODE | 10PA215O0000001 | |
| TYPE OF CLOSURE | TOTAL OPENING LID + RING Ø 198 | |
| OUR CODE | 20CT198L0000013 + 40CZ198O0000001 | |
| TOTAL CAPACITY | Litres | - lt. 5.6 |
| DIMENSION | upper diameter | - Internal 198 mm. +/-1 mm |
| | lower diameter | - internal 184 mm. +/-1 mm |
| | Height | - external 217 mm. +/-2 mm. |
| | bead spacing | - 60 mm |
| THICKNESS | Body | - 0,28 mm. |
| | Bottom | - 0,28 mm. |
| | Lid | - 0,28 mm. |
| TOLERANCE | | - EN 10202 |
| QUALITY STEEL | TIN PLATE | - BES |
| | | - 2,8 - 2,8 gr. mq. |
| TARA - WEIGHT | Completed | - kg. 0,509 +/- 4% |
| CLOSURE | lid | - Ø 198 mm With gasket PVC |
| | ring | - 18x0.8 zinc ring UN approved |
| HANDLE CONSTRUCTION | zinc wire | - 3 Ø mm. |
| | clutching | - Double with gasket GRACE OP699 |
| LACQUERING | bead | - One |
| | internal | - Plain |
| | welding point | - Not request |
| LITHOGRAPHED | Internal lid | - Plain |
| | Internal bottom | - Plain |
| | external body | - Plain |
| | external lid | - Transparent varnish |
| TEST | external bottom | - Transparent varnish |
| | seal test | - 100 % |
| UN HOMOLOGATION | | - ONU 1A2/Y1.5/100/year F/SLF / LRM S039 |
| mark | body | - Ink jet marker |
| | Lid and ring | - Stamp |
| PACKAGING | transport c. | - Suitable trolley |
| | wood pallet | - Euro pallets 112x142 540 pieces for pallet |
| DRAWING | | - |



| | | | | |
|-----------------------|---|------------|-----------------------|--|
| <i>date compiling</i> | | 17 Nov. 20 | for acceptance | |
| <i>maker:</i> | | Comm.SLF06 | Name | |
| <i>audit</i> | 1 | 11/01/20 | Signature | |
| <i>audit</i> | 2 | | Date | |