


COMPANY WITH QUALITY SYSTEM CERTIFIED BY DNV = ISO 9001 =	TECHNICAL DESCRIPTION Customer INDUSTRIAL PACKAGING Client code	

Type :	CONICAL PAIL LT.30		
OUR CODE	10PC495O0000006		
Type of closure	TOTAL OPENED LID + ZINC RING		
OUR CODE	20CT292P0000024 + 40CZ292O0000001		
TOTAL CAPACITY	litres	-	lt. 31.3
DIMENSION	upper diameter	-	Internal 292 mm. +/- 1mm
	lower diameter	-	internal 272 mm. +/- 1 mm
	height	-	external 495 mm. +/- 2 mm.
	bead spacing	-	1
THICKNESS	body	-	0,4 mm.
	bottom	-	0,34 mm.
	lid	-	0,34 mm.
TOLERANCE		-	EN 10203
QUALITY STEEL	TIN PLATE	-	BES
		-	2,8 - 2,8 gr. mq.
TARA - WEIGHT	Completed	-	kg. 2,1 +/- 4%
CLOSURE	Total opening lid	-	Ø 292 mm With gasket COV 53 GRACE
	Zinc ring	-	22x1.0 mm handle T35
HANDLE CONSTRUCTION	zinc wire	-	3.8 mm.
	clutching	-	Triple with gasket GRACE OP699
	bead	-	65
LACQUERING	internal	-	Gold epoxyphenolic paint
	welding point	-	Transparent paint
	Internal lid	-	Gold epoxyphenolic paint
LITHOGRAPHED	Internal bottom	-	Gold epoxyphenolic paint
	external body	-	White enamel
	external lid	-	Transparent varnish
	external bottom	-	Transparent varnish
TEST	seal test	-	as internal procedure
UN HOMOLOGATION		-	ONU 1A2/Y1,3/115/year I /ISP1486492-SLF18
		-	
		-	
mark	body	-	lithographed
	Lid and ring	-	Impressed
PACKAGING	transport c.	-	Suitable
	wood pallet	-	Euro pallets 142X112x10 400 pieces
DRAWING		-	

<i>date compiling</i>		25/02/2020	for acceptance	
<i>maker:</i>		Comm.SLF06	Name	
<i>audit</i>	1	10/01/2020	Signature	
<i>audit</i>	2		Date	