


<b>COMPANY WITH QUALITY SYSTEM CERTIFIED BY DNV</b> <b>= ISO 9001 =</b>	<b>TECHNICAL DESCRIPTION</b>		
	Customer	<b>INDUSTRIAL PACKAGING</b>	
	Client code:		

<b>Type :</b>	<b>CONICAL PAIL LT 27 Ø 292x450</b>		
Our code	10PC445P0000005		
<b>Type of closure</b>	<b>TOTAL OPENING LID + RING</b>		
Our code:	20CT292P0000027 + 40CZ292O0000001		
<b>TOTAL CAPACITY</b>	litres	- lt. 27.8	
<b>DIMENSION</b>	upper diameter	- Internal 292 mm. +/-1 mm	
	lower diameter	- internal 270 mm. +/-1 mm	
	height	- external 447 mm. +/-2 mm.	
	bead spacing	- 60 mm	
<b>THICKNESS</b>	body	- 0,38 mm.	
	bottom	- 0,34 mm.	
	lid	- 0,34 mm.	
<b>TOLERANCE</b>		- EN 10202	
<b>QUALITY STEEL</b>	TIN PLATE	- BES	
		- 2,8 - 2,8 gr. mq.	
<b>TARA - WEIGHT</b>	Completed	- kg. 1,900 +/- 4%	
	<b>CLOSURE</b>	Lid	- Total opening lid + gasket Pvc
		Ring	- Zinc ring with handle T38
<b>HANDLE</b>	zinc wire	- 3.8 mm. + grip handle in polyethylene	
	<b>CONSTRUCTION</b>	clutching	- Triple with gasket GRACE OP699
		bead	- One
<b>LACQUERING</b>	internal	- Plain	
	welding point	- Not request	
	Internal lid	- Plain	
	Internal bottom	- Plain	
<b>LITHOGRAPHED</b>	external body	- White enamel	
	external lid	- Transparent varnish	
	external bottom	- Transparent varnish	
<b>TEST</b>	seal test	- 100 %	
<b>UN HOMOLOGATION</b>		- ONU 1A2/Y1,3/year F/SLF/LRM T034	
<b>UN certificate</b>	Number	T034 LEREM	
mark	body	- Ink jet marker	
	Lid and ring	- Stamp	
<b>PACKAGING</b>	transport c.	- Suitable trolley	
	wood pallet	- Euro pallets 80x120 126 pieces for pallet	
<b>DRAWING</b>		-	

<i>date compiling</i>		25 Feb. 20	<b>for acceptance</b>	
<i>maker:</i>		Comm.SLF06	Name	
<i>audit</i>	1	10/01/2020	Signature	
<i>audit</i>	2		Date	