

**COMPANY WITH
QUALITY SYSTEM
CERTIFIED BY DNV**
= ISO 9001 =

TECHNICAL DESCRIPTION

Customer **INDUSTRIAL PACKAGING**

Client code:



| | | |
|------------------------|--------------------------------------|---|
| Type : | CONICAL PAIL LT 20 Ø 292x365 | |
| Our code | 10PC365O0000001 | |
| Type of closure | TOTAL OPENING LID + ZINC RING | |
| Our code: | 20CT292P0000024 + 40CZ292O0000001 | |
| TOTAL CAPACITY | litres | - lt. 20.2 |
| DIMENSION | upper diameter | - Internal 292 mm. +/-1 mm |
| | lower diameter | - internal 270 mm. +/-1 mm |
| | height | - external 365 mm. +/-2 mm. |
| | bead spacing | - 1 |
| THICKNESS | body | - 0,34 mm. |
| | bottom | - 0,34 mm. |
| | lid | - 0,34 mm. |
| TOLERANCE | | - EN 10202 |
| QUALITY STEEL | TIN PLATE | - BES |
| | | - 2,8 - 2,8 gr. mq. |
| TARA - WEIGHT | Completed | - kg. 1,60 +/- 4% |
| CLOSURE | Total opening lid | - Ø 292 mm With gasket PVC |
| | Zinc ring | - Ø 292 handle T 38 UN approved |
| HANDLE CONSTRUCTION | zinc wire | - 3.8 mm. + grip handle in polyethylene |
| | clutching | - Triple with gasket GRACE OP699 |
| | bead | - One |
| LACQUERING | internal | - Plain |
| | welding point | - Not required 3 |
| | Internal lid | - Plain |
| LITHOGRAPHED | Internal bottom | - Plain |
| | external body | - Transparent varnish |
| | external lid | - Transparent varnish |
| TEST | external bottom | - Transparent varnish |
| | seal test | - 100 % tested with tester machine |
| UN HOMOLOGATION | | - ONU 1A2/1,3/130 F / SLF/ LRM T34 |
| mark | body | - Ink jet marker |
| | Lid and ring | - Stamp |
| PACKAGING | transport c. | - Suitable trolley |
| | wood pallet | - Euro pallets 120x80x10 286 pieces for pallet |
| DRAWING | | - |

| | | | | |
|-----------------------|---|------------|-----------------------|--|
| <i>date compiling</i> | | 02 Mar. 20 | for acceptance | |
| <i>maker:</i> | | Comm.SLF06 | Name | |
| <i>audit</i> | 1 | 10/01/2020 | Signature | |
| <i>audit</i> | 2 | | Date | |