

**COMPANY WITH  
QUALITY SYSTEM  
CERTIFIED BY DNV**  
= ISO 9001 =

## TECHNICAL DESCRIPTION

Customer **INDUSTRIAL PACKAGING**

Client  
code:



Type :	<b>CONICAL PAIL LT 12 Ø 240x300</b>	
Our code	10PB3000000001	
Type of closure	<b>TOTAL OPENING LID + ZINC RING</b>	
Our code:	20CT240LO0000018	
TOTAL CAPACITY	litres	- lt.11.7
DIMENSION	upper diameter	- Internal 240 mm. +/- 1mm
	lower diameter	- internal 217 mm. +/- 1 mm
	height	- external 290 mm. +/- 5 mm.
	bead spacing	- 1
THICKNESS	body	- 0,28 mm.
	bottom	- 0,28 mm.
	lid	- 0,28 mm.
TOLERANCE		- EN 10203
QUALITY STEEL	TIN PLATE	- BES
		- 2,8 - 2,8 gr. mq.
TARA - WEIGHT	Completed	- kg. 0,850 +/- 4%
CLOSURE		
CONSTRUCTION	Total opening lid	- Ø 240 mm + gasket COV 53
	Zinc ring	- Handle T 28 12x0.8
	Clutching bottom	- Double with gasket GRACE OP699
LACQUERING	internal	- Plain
	welding point	- Not request
	Internal lid	- Plain
	Internal bottom	- Plain
LITHOGRAPHED	external body	- Enamel white SL 480
	external lid	- Enamel white
	external bottom	- Transparent varnish
TEST	seal test	- as internal procedure
<b>UN HOMOLOGATION</b>		- UN 1A2 / Y 1,5/130/**/F/SLF/LRM S006
		-
		-
mark	body	- Ink jet marker
	Lid and ring	- Stamp
PACKAGING	transport c.	- Suitable trolley
	wood pallet	- 80X120 224 pieces for pallet
DRAWING		-

<i>date compiling</i>		25 Feb. 20	<b>for acceptance</b>	
<i>maker:</i>		Comm.SLF06	Name	
<i>audit</i>	1	11/01/2020	Signature	
<i>audit</i>	2		Date	