


**COMPANY WITH  
QUALITY SYSTEM  
CERTIFIED BY DNV**  
= ISO 9001 =

**TECHNICAL DESCRIPTION**  
Customer **INDUSTRIAL  
PACKAGING**



Client  
code:

Type :	<b>CONICAL PAIL LT 4 Ø 198x160</b>		
Our code	10PA160O0000006		
Type of closure	<b>TOTAL OPENING LID + ZINC RING</b>		
Our code:	20CT198L0000012 + 40CZ198O0000001		
TOTAL CAPACITY	litres	-	lt. 4.3
DIMENSION	upper diameter	-	Internal 198 mm. +/- 1 mm
	lower diameter	-	internal 184 mm. +/- 1 mm
	height	-	external 160 mm. +/- 2 mm.
	bead spacing	-	One
THICKNESS	body	-	0,28 mm.
	bottom	-	0,28 mm.
	lid	-	0,28 mm.
TOLERANCE		-	EN 10202
QUALITY STEEL	TIN PLATE	-	BES
		-	2,8 - 2,8 gr. mq.
TARA - WEIGHT	Completed	-	kg. 0,43 +/- 4%
CLOSURE	Total opening lid	-	Ø 198 mm With gasket COV 53 GRACE
	Zinc ring	-	18x0.8 mm handle T28
HANDLE	zinc wire	-	3 mm.
CONSTRUCTION	clutching	-	Double with gasket GRACE OP699
	bead	-	One
	LACQUERING	internal	-
	welding point	-	Transparent paint
	Internal lid	-	Epoxy gold paint
	Internal bottom	-	Epoxy gold paint
LITHOGRAPHED	external body	-	Transparent varnish
	external lid	-	Transparent varnish
	external bottom	-	Transparent varnish
TEST	seal test	-	as internal procedure
<b>UN HOMOLOGATION</b>		-	ONU 1A2/Y 1,5/100/**/F/SLF/LRM S039
mark	body	-	Ink jet marker
	Lid and ring	-	Stamp
PACKAGING	transport c.	-	Suitable trolley
	wood pallet	-	80x120x10
		-	540 pieces
DRAWING		-	

<i>date compiling</i>		25 Feb. 20	<b>for acceptance</b>	
<i>maker:</i>		Comm.SLF06	Name	
<i>audit</i>	1	10/01/2020	Signature	
<i>audit</i>	2		Date	