
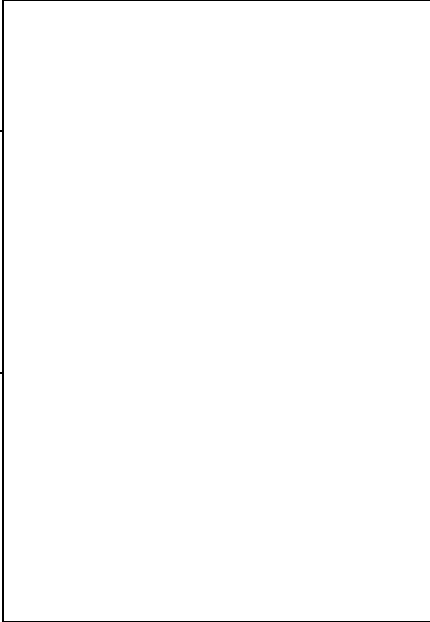


COMPANY WITH QUALITY SYSTEM CERTIFIED BY DNV = ISO 9001 =	TECHNICAL DESCRIPTION Customer	
	INDUSTRIAL PACKAGING Client code:	

Type : Our code Type of closure Our code:	CONICAL PAIL LT 5 Ø 198x240 UN approved 10PA240O0000006 TOTAL OPENING LID + RING Ø 198 ASSEMBLED 20CT98L0000012 + 40CZ198O0000001		
TOTAL CAPACITY DIMENSION	litres upper diameter lower diameter height bead spacing		- lt. 6.3 - Internal 198 mm. +/-1 mm - internal 184 mm. +/-1 mm - external 240 mm. +/-2 mm. - 50 mm
THICKNESS	body bottom lid		- 0,28 mm. - 0,28 mm. - 0,28 mm.
TOLERANCE QUALITY STEEL	TIN PLATE		- EN 10202 - BES
TARA - WEIGHT CLOSURE	Completed lid ring		- 2,8 - 2,8 gr. mq. - kg. 0,650 +/- 4% - Ø 198 mm With gasket PVC - 18x0.8 zinc ring UN approved
HANDLE CONSTRUCTION	zinc wire clutching bead		- 3 Ø mm. - Double with gasket GRACE OP699 - One
LACQUERING	internal welding point Internal lid Internal bottom		- Epoxy Gold paint - Transparent side stripe paint - Epoxy Gold paint - Epoxy Gold paint + pigment paint
LITHOGRAPHED	external body external lid external bottom		- Enamel white - Transparent varnish - Transparent varnish
TEST	seal test		- 100 %
UN HOMOLOGATION mark	body Lid and ring		- ONU 1A2/Y1.5/100/year F/SLF / LRM S039 - Ink jet marker - Stamp
PACKAGING	transport c. wood pallet	- Suitable trolley - pallet 112x142 540 pieces for pallet	
DRAWING		-	

date compiling		25 Feb. 20	for acceptance	
maker:		Comm.SLF06	Name	
audit	1	10/01/2020	Signature	
audit	2		Date	